Flo-mix (UK) Ltd Port Warrington Birchwood Lane Penketh Warrington WA4 6XE NI625075

Head office.: 50 Stoneyford Road Lisburn Co. Antrim BT28 3SP.

General enquiries 2 0161 244 8690 Orders 2 07900 236767 John Accounts 2 02892 648600

Flomix UK Winter Operating procedure (Silo)

The following procedure are to be conducted each day during winter months to prevent damage to the equipment supplied by Flomix Uk.

<u>Failure to follow the guidelines set out below may result in chargeable repairs to be carried out by our site technician plus call out charges.</u>

- •Silo must <u>only</u> be operated when temperatures are +2 degrees and rising to prevent damage on internals of control panel and the water fittings attached.
- •If temperatures drop during the day the control panel must be drained following the instructions given during initial training. (A refresher can be carried out by One of Flo Mix UK's Team)
- •If Control panel is drained during day, the system must be bled through to ensure no air locks are present on restarting.
- •At the end of each day it is <u>essential</u> that the control panel and all water connections are drained completely to prevent frost damage.
- •After draining control panel the drain taps must be left open to ensure any water residue is able to drain completely.
- •The control panel must be removed from the silo (2 Man Lift required) each day and placed in a warm environment away from outside elements.
- •Where possible this should be kept inside a warm cabin to ensure no ice can build up on internal workings.
- •Ensure that the water pump is completely drained before removing as ice can form within the internal workings of the pump system.

Failure to follow and a call out required this is chargeable at £75 per Hour from point of travel plus parts

Site setup guide should also be followed to ensure that the silo is maintained correctly to achieve maximum and effective output